



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2012-107
Job Sheet 169841



Part No: D2012-107

Job Qty: 12 ea **24**

Part Name: Clevis



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/29/17

Job Tracking No:

Due Date: 1/12/18

Created By: Mario Poulin

Type: Stock

Description:

Customer: Bell Helicopter Textron Inc (CEDWA01)

Attn: Bell Piney Flats PO Box 77045 Fort Worth, TX, 76177 USA ph:817-837-4700 fx:866-668-4852.

Note: DWG REV C IPP: D 01.11.08 Re-format, Drawing to Rev. C SM IPP Rev:E Now on Waterjet 06-06-13 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea	1/11/18	1/11/18	0.00	0.00	Start Up Waterjet		DL 17/12/30
100	Waterjet	12 pcs	1/11/18	1/11/18	0.00	0.60	Waterjet1		DL 17/12/30
110	QC	12 pcs	1/11/18	1/11/18	0.00	0.00	QC2 Waterjet-1		DL 17/12/30
120	QC	12 pcs	1/11/18	1/11/18	0.00	0.00	QC8-1		38
130	Brake NC	12 pcs	1/12/18	1/12/18	0.02	0.36	Brake NC 1		17-85
140	QC	12 pcs	1/12/18	1/12/18	0.00	0.00	QC5		24 18-1-10
150	Packaging	12 pcs	1/12/18	1/12/18	0.00	0.00	Packaging3 WA004		AT 18-1-10
160	QC21-SA	12 Ea	1/12/18	1/12/18	0.00	0.00	QC21		18

Part Op 100 - 1-Cut as per Dwg D2012-107

Descriptions: 130 - Form on press using DT9511 as per Dwg D2012-107

150 - LOCATION : WA004

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304S16GA .4	0	167	0	0

Part Specifications

Specifications could not be found.

Add 40 minutes to job For Waterjet

Plex 12/29/17 8:52 AM dart.poulin.mario

DART
AEROSPACE
S030569



Clevis

PART NO: D2012 – 107

Revision:

Operation: Start up Operation

Change No:

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA

TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Mfg Date: 01/09/18

Job No: 169841

